

Metal Master Flat-Rolled Steel Line Card

Products • Capabilities • Industries Served

Metal Master is a mill-adjacent flat-rolled steel service center supplying HRPO, cold-rolled, galvanized, Galvalume, ZAM, aluminized, and pre-painted coil and sheet for just-in-time delivery. We color-match, custom-coat, and source to spec — tight tolerances, mill MTRs, and PPAP support available. Let us know your requirements and we'll master the situation.

Products & Specifications

Product	Gauge	Max Width	Grades / Specifications	Coating / Finish
Hot-Rolled Pickled & Oiled (HRPO)	0.045" – 0.750"	to 72"	ASTM A1011 CS/DS, A36, HSLA Gr. 50/60/70/80	Pickled & oiled or dry
Cold-Rolled	0.010" – 0.135"	to 60"	ASTM A1008 CS-B, DS, DDS, EDDS, HSLAS	Matte or commercial bright
Galvanized	0.008" – 0.250"	to 72"	ASTM A653 CS/FS/DDS, SS Gr. 33/37/40/50/80	G30, G60, G90, G115, G185, G235
Galvalume®	0.010" – 0.055"	to 60"	ASTM A792 CS-B, SS Gr. 33/37/40/50/80	AZ50, AZ55
ZAM® (Zinc-Aluminum-Magnesium)	0.015" – 0.135"	to 62"	ASTM A1046 / JIS G3323 eq. CS, SS Gr. 50/55/80	ZM90, ZM120, ZM180, ZM250
Aluminized	0.018" – 0.135"	to 48"	ASTM A463 Type 1	T1-25, T1-40
Pre-Painted (SMP / PVDF)	0.014" – 0.135"	to 48"	ASTM A755 over A653 / A792 substrate	SMP, PVDF — color-matched

Processing Capabilities

- Slitting.** Mults to 72" wide · close camber & burr control
- Cut-to-Length.** Sheets and blanks with tight length and flatness tolerances
- Edge Conditioning.** Deburred, rounded, or square-cut edges to spec
- Mill-Direct Sourcing.** Domestic and import master coils — PPAP & MTR support
- Just-in-Time Delivery.** Stocked gauges, widths, and coatings for short lead times
- Inventory Programs.** Vendor-managed inventory aligned to production releases

Industries Served

- Construction
- Agricultural
- HVAC
- Metal Building
- Appliance
- Automotive
- Metal Stamping
- Roofing & Siding
- Electrical Components
- Store Fixtures
- Energy / Solar

Quality & Certifications

- ISO 9001:2015 certified (Cert. #5419)
- PPAP Level 1–4 support, IMDS reporting
- Mill Test Reports with every shipment
- DFARS / domestic-melt-and-pour available
- Lot traceability through processing & delivery

Specifications subject to complete quote review — grade, coating, finish, tolerance, width, coil weight, packaging, quantity, and source availability.

ZAM® is a registered trademark of Nisshin Steel. Galvalume® is a registered trademark of BIEC International. Kynar 500® is a registered trademark of Arkema.



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